

Milwaukee 14" Abrasive Cut-Off Saw – Removing and Installing Cut off Wheels

Facility:	Written By:	Approved By:	Date Created:	Date of Last Revision

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Mechanical Energy	Safety Glasses	
Pinch Point	Steel Toed Boots	
Laceration	Hand Protection	
Amputation	Face Shield	
	Hearing Protection	

Safe Work Procedure:

- 1) Use only Milwaukee 14" Abrasive Cut off Wheels, 3/32" thick with this tool. Before operating the tool, make sure the wheel is in good condition
- 2) Unplug the tool
- 3) Raise the head
- 4) Push up the lower guard to expose the hex bolt. Press in the spindle lock button and use the correct wrench to loosen the hex bolt (counterclockwise)
- 5) Remove the hex bolt, washer, outer flange and cut-off wheel. Do not remove the inner flange
- 6) Check the inner and outer flanges to be sure they are in good condition. Remove any nicks, burrs, and debris from the mounting hardware which could cause uneven cutting pressure and result in wheel damage
- 7) Install the new cut-off wheel, outer flange, washer and hex bolt onto the spindle
- 8) Re-install the outer flange, washer and hex bolt, tighten hex bolt

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations: Part 2.1 Safe Work Procedures Section 5 Duties of Workers Part 6 Personal Protective Equipment	This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years
	Reviewed By WSH Committee: Date: