

Used Oil Transfer

<b>Facility:</b>	<b>Written By:</b>	<b>Approved By:</b>	<b>Date Created:</b>	<b>Date of Last Revision</b>

<b>Hazards Present:</b>	<b>PPE or Devices Required:</b>	<b>Additional Training Required:</b>
Pinch points	Steel toed boots	Spill containment training
Chemical fumes	Eye protection	
	Hand protection	
	Spill kit	

**Safe Work Procedure:**

- 1) Park the mobile tank on even ground
- 2) Use dipstick to ensure enough room in storage tank for the transfer
- 3) Wear rubber gloves
- 4) Connect the hose from the mobile tank to the storage tank
- 5) Turn on the pump at the mobile tank
- 6) Stay with the pump until the storage tank is full or the mobile tank is empty
- 7) Shut off the pump on the mobile tank
- 8) Shut off the pump on the mobile tank
- 9) Clean up any spilled oils with appropriate spill containment procedure
- 10) Store the gloves in the spill kit for next use or dispose of properly
- 11) Move mobile tank to appropriate storage area

***If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure***

**REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR**

<p><b>Guidance Documents/Standards:</b></p> <p>MB Workplace Safety &amp; Health Act &amp; Regulations:          6 Personal Protective Equipment          16 Machines, Tools and Robots          35 WHMIS</p>	<p>This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years</p>
	<p>Reviewed By WSH Committee:</p> <p>Date:</p>