

Job Site – with a Pump Truck

Facility:	Written By:	Approved By:	Date Created:	Date of Last Revision

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Trips	Hard Hat	
Slips	Steel Toed Boots	
Falling Objects	High Vis Vest	

Safe Work Procedure:

- 1) Once you arrive at the job site determine the safest point to the pump truck
- 2) If you can't back up to the pump right away, go to the pump and determine the slump of the concrete
- 3) Go back into your mixer and let down your chute. Check slump of your concrete
- 4) If more water is needed, then rev up your truck, ensuring you are mixing at max speed in charge and pressurize your side tank
- 5) Add as much water as needed to match the slump at the pump, ensuring you mix at max revolutions for a minimum of 70 revolutions
- 6) Once you are able, back to the pump watching the person who is guiding you
- 7) Set your park brake and exit the mixer, ensuring your cruise control is turned on. Go to the back of the mixer
- 8) Show either the contractor or the pump operator the concrete and add water as necessary
- 9) Once empty, scrape your chute clean and inquire where you can wash out
- 10) Proceed to washout area

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

Guidance Documents/Standards: MB Workplace Safety & Health Act & Regulations	This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years
	Reviewed By WSH Committee: Date: