

Change/Replace Screens

<b>Facility:</b>	<b>Written By:</b>	<b>Approved By:</b>	<b>Date Created:</b>	<b>Date of Last Revision</b>

<b>Hazards Present:</b>	<b>PPE or Devices Required:</b>	<b>Additional Training Required:</b>
Fall from heights	Steel toed boots	
Hand/Limb Injuries	Eye protection	
Pinch points	Hand protection	
	Hard Hat	
	Fall Suppression	
	Scaffold/Elevated Work Platform	

**Safe Work Procedure:**

- 1) Screens must be free and clear of dirt and rocks
- 2) Power plant must be LOCKED OUT and powered off
- 3) Wash circuit engine must be LOCKED OUT and powered off
- 4) Remove large nuts , washers and springs from sides
- 5) Remove tensioned bolts from the screens (typically 16 pieces)
- 6) Remove the long tensioner plates (typically 4 ft. and 8 pieces)
- 7) Remove the screen sections through delivery plate at the ends of the screens
- 8) Remove se the above steps for the installation process
- 9) All nuts should be tightened 3 full turns from snug
- 10) Do not try to adjust any of the cables suspending the screen within the carriage assembly

***If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure***

**REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR**

<p style="text-align: center;"><b>Guidance Documents/Standards:</b> MB Workplace Safety &amp; Health Act &amp; Regulations:</p> <p>5 First Aid 6 PPE 15 Confined Spaces 22.5 Powered Mobile Equipment 28 Scaffold &amp; Other Elevated Work Platforms</p>	<p style="text-align: center;">This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years</p>
	<p>Reviewed By WSH Committee:</p> <p>Date:</p>