

**SAFE WORK PRACTICE**

<b>TITLE</b>	Cold Cutting Plant Piping
<b>GENERAL</b>	Protecting workers from injuries associated with cold cutting process
<b>APPLICATION</b>	When required to cold cut a line, necessary steps must be taken to minimize risk to personnel and environment.
<b>PROTECTIVE MECHANISMS</b>	Safe work procedure Ground disturbance process Environmental legislation PPE ERP (Emergency response plan ) MSDS WHMIS
<b>SELECTION AND USE</b>	As per safe work procedure Environmental legislation
<b>SUPERVISOR RESPONSIBILITY</b>	Supervisors are responsible to facilitate and/or provide proper instruction to their workers on protection requirements and training Hazard assessment
<b>WORKER RESPONSIBILITY</b>	<ol style="list-style-type: none"> <li>1. Ensure barricades and warning signs in place.</li> <li>2. Ensure line is secured and properly supported.</li> <li>3. Ensure proper body position for cutting.</li> <li>4. Ensure proper cold cutter is utilized.</li> <li>5. Contain product seepage.</li> <li>6. Ensure pipe segment is removed from area.</li> <li>7. Ensure to remove sharp edges as soon as pipe segment is taken out.</li> <li>8. Protector caps or plastic thread protectors to be utilized.</li> <li>9. Ensure adequate method for plugging line based on site specific work process and product.</li> </ol>
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