

Conveyor - Cleaning

Facility:	Written By:	Approved By:	Date Created:	Date of Last Revision

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Pinch Points	Eye Protection	Lock-Out Procedure
Injury	Safety gloves	
Amputation	Steel toed boots	

Safe Work Procedure:

- 1) Do not wear loose or torn clothing.
- 2) Ensure all materials are off the belt.
- 3) Turn off the conveyor and lock it out.
- 4) Clean around the tail pulley, carrier and return rollers using a straight handled shovel (not "D" handle).
- 5) Remove materials from underneath and around the conveyor.
- 6) Perform and document a full visual inspection of conveyor.
- 7) Carry out maintenance / repairs as required
- 8) Replace and guards or shield removed for cleaning and or maintenance work.
- 9) NEVER jump or climb onto a conveyor for any reason while it is operating

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

<p style="text-align: center;">Guidance Documents/Standards:</p> <p>MB Workplace Safety & Health Act & Regulations:</p> <ul style="list-style-type: none"> 6 Personal Protective Equipment 14 Fall Protection 15 Confined Spaces 16 Machines, tools and Robots 22 Powered Mobile Equipment 28 Scaffolds & Other Elevated Work Platforms 30 Temporary Structures 	<p style="text-align: center;">This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years</p> <hr/> <p>Reviewed By WSH Committee:</p> <p>Date:</p>
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