

Conveyor Maintenance

Facility:	Written By:	Approved By:	Date Created:	Date of Last Revision

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Pinch points	Eye protection	Lock Out Procedure
MSI Injury	Hard hat	
Amputation	Gloves	
	Tools Grease gun Grease	

Safe Work Procedure:

- 1) Disconnect all power
- 2) Check tension on belts, adjust if necessary
- 3) Grease machine and check bearings
- 4) Check hopper for build up
- 5) Clean if build up is happening
- 6) Power unit

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

<p>Guidance Documents/Standards:</p> <p>MB Workplace Safety & Health Act & Regulations:</p> <p>6 Personal Protective Equipment 14 Fall Protection 16 Machines, tools and Robots 22 Powered Mobile Equipment 28 Scaffolds & Other Elevated Work Platforms 30 Temporary Structures</p>	<p>This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years</p> <p>Reviewed By WSH Committee:</p> <p>Date:</p>
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