

Drilling- Disassemble Core Tube

Facility:	Written By:	Approved By:	Date Created:	Date of Last Revision

Hazards Present:	PPE or Devices Required:	Additional Training Required:
Pinch Points	Hand Protection	First Aid with CPR
Lacerations	Steel Toed Boots	
Noise Hazard	Hard Hat	
Rotating Parts	Hearing Protection	
	Eye Protection	

Safe Work Procedure:

- 1) Place tube so that head assembly is rested approximately 10” about ground and lifter case is resting on ground. This gives access for tube wrenches to being disassembling head assembly from core tube
- 2) Using a rag or a piece of blue matting to wash all grease from the outside of core tube and head assembly
- 3) Take all means practical to keep gloves clean throughout this process as you will be handling core which is our finished produce that we present to the client.
- 4) Use tube wrenches to detach core tube from head assembly, break the joint between the inner tube cap and the core tube, or ideally, if a core tube extension is in use have it placed at the top end of the core tube and place the top wrench on the extension and the bottom wrench on the tube and break joint here
- 5) Once break is made, use your hands to balance the joint and unscrew the joint ensuring not to damage threads
- 6) Once tube is detached, attach a used lifter case without spring or snap ring to the male threads to protect tube throughout emptying.

If an emergency situation occurs while conducting this task, or there is an equipment malfunction, engage the emergency stop and follow the lock out procedure

REPORT ANY HAZARDOUS SITUATIONS TO YOUR SUPERVISOR

<p>Guidance Documents/Standards:</p> <p>MB Workplace Safety & Health Act & Regulations: Part 2.1 General Duties Part 5 First Aid Part 6 Personal Protective Equipment Part 12 Hearing Conservation</p>	<p>This Safe Work Procedure will be reviewed any time the task, equipment or materials change and at a minimum of every three years</p> <p>Reviewed By WSH Committee:</p> <p>Date:</p>
---	--