

SAFE WORK PRACTICE

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| TITLE | Pipe Bending |
| GENERAL | Protecting workers from injuries associated with pipe bending operations |
| APPLICATION | A bending machine is used to shape the pipe to conform to the contours of the terrain or to change the direction of the line route. |
| PROTECTIVE MECHANISMS | Safe work procedure Permit system Equipment Maintenance procedure Barricades and warning signs ERP (Emergency Response Plan) |
| SELECTION AND USE | As per safe work procedure Manufacturer specifications Provincial OH&S Legislation |
| SUPERVISOR RESPONSIBILITY | Supervisors are responsible to facilitate and/or provide proper instruction to their workers on protection requirements and training Hazard Assessment Worksite inspection Equipment selection |
| WORKER RESPONSIBILITY | <ol style="list-style-type: none"> 1. Regularly inspect equipment. 2. Remain within the operator's line of vision. 3. Keep proper distance when tagging pipe. 4. Keep pipe from swinging. 5. Know the proper hand signals. 6. Check pipe slings for wear and defects. 7. Ensure pipe is properly chalked. 8. Do not ride on equipment unless appropriate seating is available. 9. Do not stand between pipe and equipment. 10. Do not stand between pipe and ditch. 11. Ensure you know pinch points. 12. Follow pipe bending safe work procedure step by step. 13. Use proper PPE as per manufacturer's specification. |

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